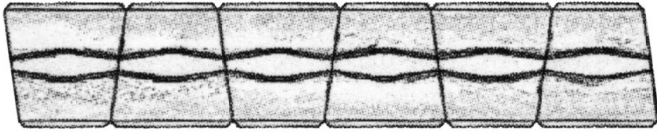


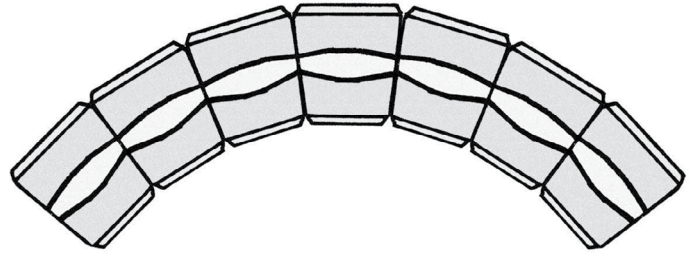


## CONSTRUCTION DETAILS

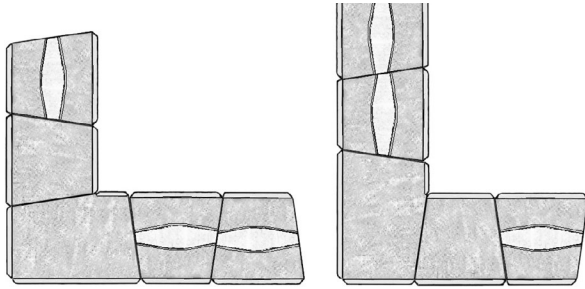
To calculate pieces required, multiply the wall length, in feet, by 1.72. This will give you the number of pieces required per layer. Then multiply this by the number of layers to determine total quantity required. Please note that 1.72 is the multiplier used for both the standard and coping units. It's recommended to go a maximum of 2' height.



To construct a solid wall, the larger faces of adjacent units should be aligned on opposite sides of the wall. This creates a straight wall with a continuous stone face on both sides.



The minimum radius for a curve using Stackstone® is 29" outside and 21" inside. For inside curves, either the larger or smaller face can be used for the face of the wall. For outside curves, only the larger face can be used for the face of the wall (23 pieces will make a 42" inside diameter circle).



Corners are made using Advanced Corner units. Arrange these units as shown, making sure to alternate patterns of standard and coping units with odd and even courses.

## BUNDLE CONFIGURATIONS

DESCRIPTION	UNIT					PALLET ROW				PALLET			
	SIZE (D X H X W)		FACE AREA		WEIGHT	NO. OF UNITS	FACE AREA		NO. OF UNITS	NO. OF ROWS	FACE AREA		WEIGHT
	MM	IN	M <sup>2</sup>	SQ FT	LB		M <sup>2</sup>	SQ FT			M <sup>2</sup>	SQ FT	LB
Standard	102 x 203/152 x 203	4 x 8/6 x 8	0.02	0.22	18	24	0.5	5.35	120	5	2.48	26.75	2160
Coping	102 x 203/152 x 203	4 x 6/4 x 8	0.02	0.22	18	24	0.5	5.35	120	5	2.48	26.75	2160
Advanced Corner	102 x 280/203 x 203	4 x 11/8 x 8	0.02	0.22	27	12	-	-	48	4	0.99	10.7	1296

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